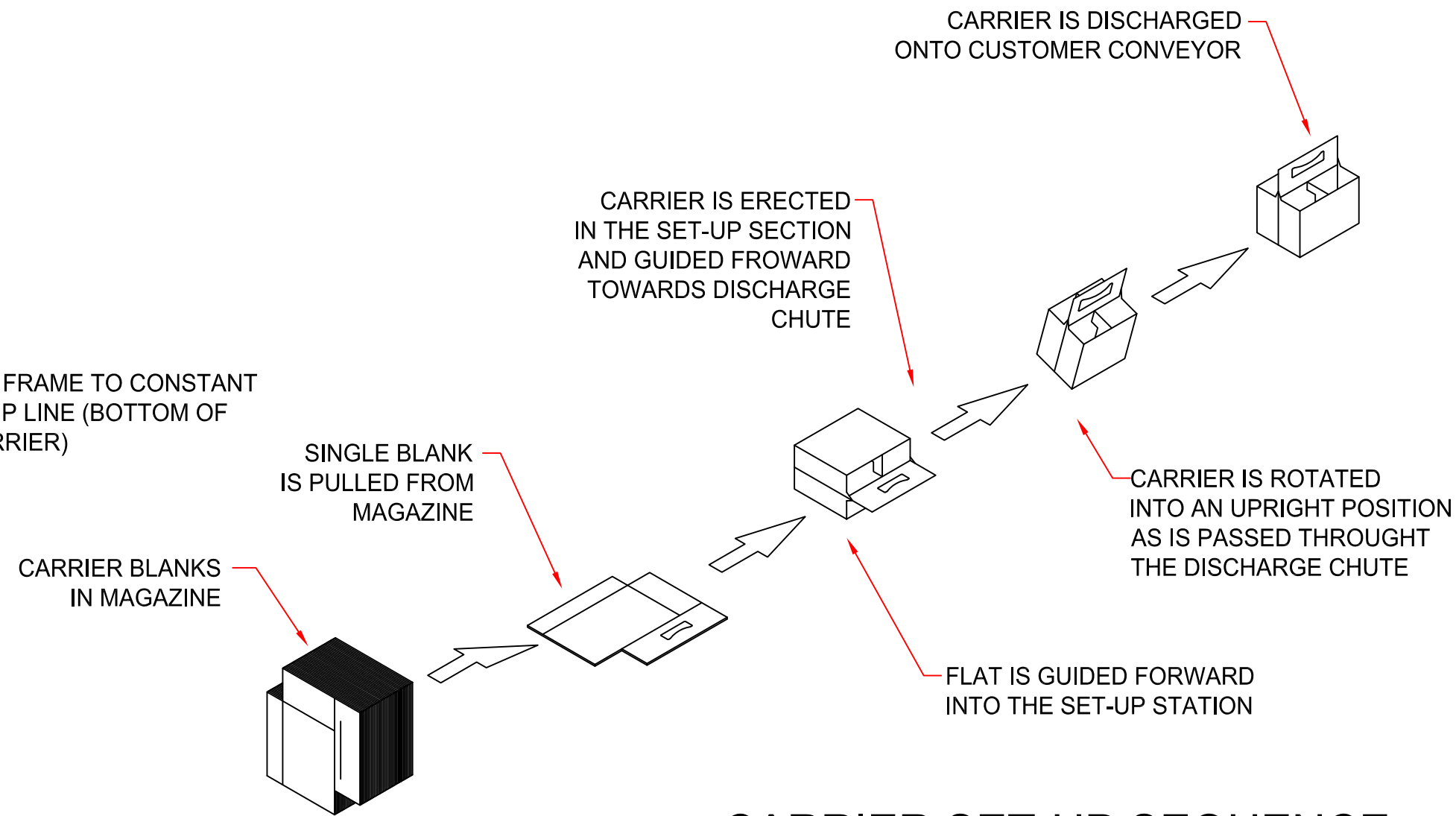


PLAN VIEW

- NOTES:
- 1) CARRIER MAGAZINE DOES NOT INCLUDE A 7.00(178) PRIME (APPROX. 50 CARRERS) TO MAINTAIN POSITIVE STRIPPING FROM THE MAGAZINE.
 - 2) STANDARD ELECTRICAL PANEL SHOWN, OPTIONAL LOCATION ON OPPOSITE SIDE.
 - 3) DIMENSIONS ARE IN FOOT FRACTION INCH OVER MILLIMETERS.
 - 4) MAGAZINE ELEVATION IS DIRECTLY RELATED TO DISCHARGE ELEVATION



CARRIER SET-UP SEQUENCE

MACHINE SPEED : MAXIMUM 70* CARRIERS PER MINUTE (SIX AND EIGHT PACKS)
MAXIMUM 63* CARRIERS PER MINUTE (4 PACKS)
MINIMUM 40 CARRIERS PER MINUTE (ALL STYLES)
*DEPENDS UPON CARRIER SIZE, STYLE AND CONFIGURATION
(SEE ORDER SPECIFICATION FOR YOUR MACHINES SPEED)

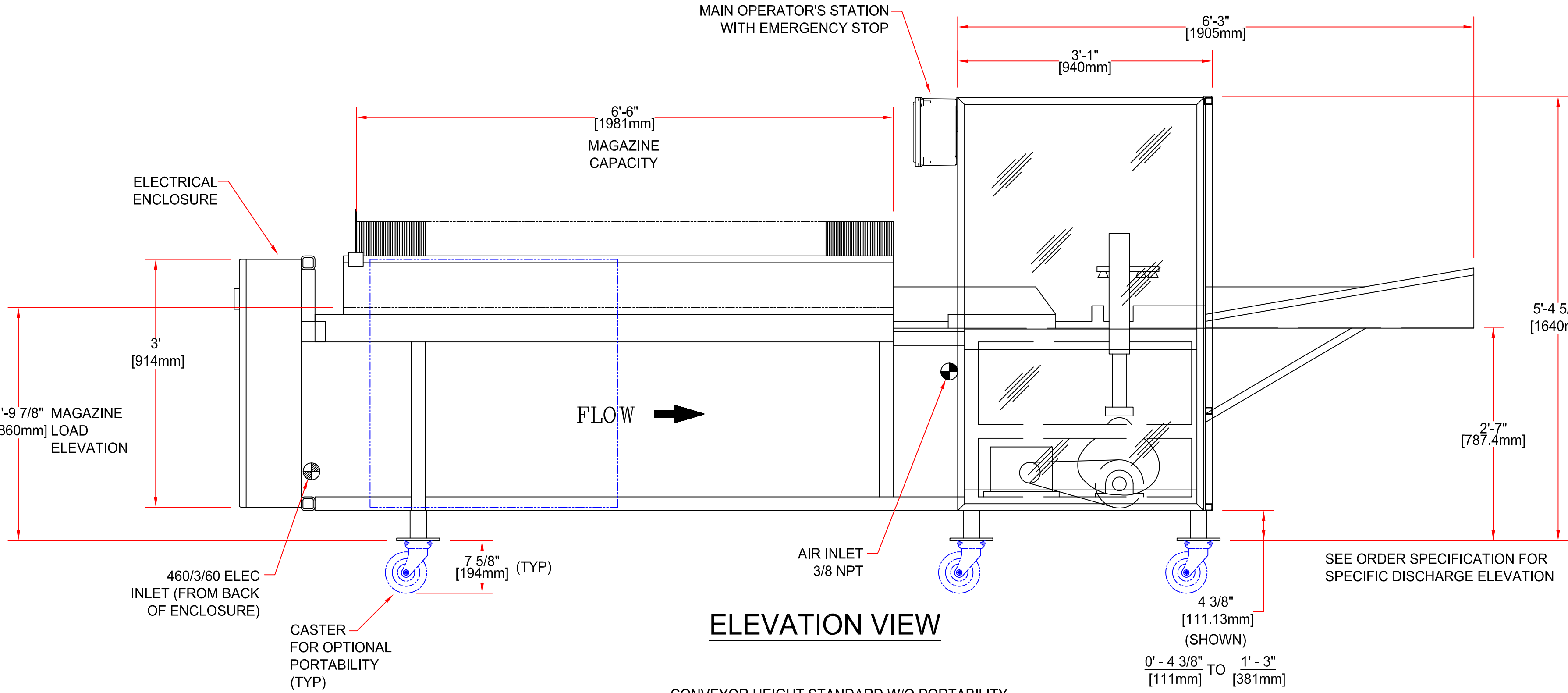
MAGAZINE CAPACITY: 6'-6"(1981) OR APPROXIMATELY 600 STANDARD CARRIERS

UTILITY REQUIREMENTS

AIR REQUIREMENTS : 3.119 SCFM @ 60 PSI (.087 m /MIN @ 551.2 KPa)
FOR CAM OPERATED VALVE
4.038 SCFM @ 60 PSI (.113 m /MIN @ 551.2 KPa)
FOR CONTINUOUS FLOW
(FLOWS ASSUME HAND VALVE IS HALF OPEN. DOUBLE FLOWS FOR FULL OPEN.)

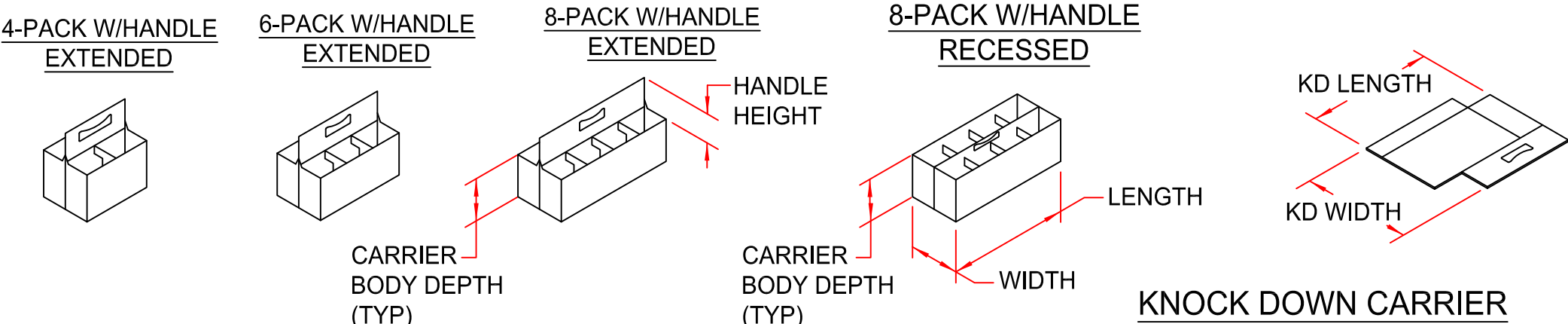
ELECTRICAL REQUIREMENTS : 460 VOLTS, 3 PHASE, 60 Hz STANDARD
FULL LOAD AMPS - 4.0 AMPS
LOAD - 2.11 KVA
DISCONNECT SIZE - 30 AMP

SHIPPING WEIGHT: APPROX. 1,700 LBS (765 kg)



ELEVATION VIEW

CONVEYOR HEIGHT STANDARD W/O PORTABILITY
(FROM BOTTOM OF FOOT TO CARRIER DISCHARGE)
31" MINIMUM
46" MAXIMUM



SET-UP CARRIER

KNOCK DOWN CARRIER

K D LENGTH = LENGTH + 1/2 WIDTH
K D WIDTH = CARRIER BODY DEPTH + 1/2 WIDTH + HANDLE HEIGHT

KNOCK-DOWN SPECS.			SET-UP & SEALING SPECS.		
	MIN	MAX		MIN	MAX
KNOCK-DOWN LENGTH	7.25(184)	14.0(356)	LENGTH	5.0(127)	11.25(286)
KNOCK-DOWN WIDTH	8.25(210)	11.75(299)	WIDTH	4.5(114)	5.5(140)
			CARRIER BODY DEPTH*	4.75(121)	6.0(152)
			HANDLE HEIGHT**	1.25(32)	3.0(76)

*CARRIER BODY DEPTH DIMENSION DOES NOT INCLUDE THE HANDLE HEIGHT
**HANDLE HEIGHT LESS THAN THE INDICATED MINIMUM OR NO HANDLE REQUIRES MODIFICATIONS TO THE DISCHARGE CHUTE.

PRELIMINARY

(ALL DIMENSIONS ARE APPROXIMATE
AND MAY VARY WITH FINAL DESIGN)

11/1/12	UP-DATED ELEC UTILITY INFO		K.A.	
10/28/08	CORRECT CARRIER SIZE RANGE, SHOW CASTER OPTION		K.A.	
9/25/08	SHOW OPTIONAL ENCLOSURE LOCATION ON SIDE		K.A.	
8/5/08	SHOW 36" X 36" ENCLOSURE		K.A.	
DATE	REVISION	EDN NO.	REV. BY	CHKD BY

2' - 2 7/16" 672		TITLE	
DIMENSIONS ARE IN FOOT FRACTION INCH OVER MILLIMETERS.		BE60-CARRIER ERECTOR	
		DR.	DWG NO.
		CHK.	D263983
		APP.	SCALE SHEET

===== PROPRIETARY
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